

355 Series Seat Armrest Instructions

Seat Armrest Positioning

1. The seat typically comes with the steel armrest mounting brackets folded down – see Figure 1.
2. For normal operation, the steel armrest mounting brackets are to be rotated to the vertical position – see Figures 2 & 3 (figures show 2 different bracket styles in the vertical position).
 - a. To rotate the steel armrest mounting brackets to the normal operating position:
 - i. Rotate the front of the bracket up until it is in a vertical position.
 - ii. Once in the vertical position, slide the steel armrest mounting bracket down (it will slide down about 3/4"). The cutouts in the steel armrest mounting bracket will keep the bracket from rotating forward while in the normal operating position.
 - iii. The armrest itself will now pivot between vertical and horizontal (forward).
3. In the back side of each armrest there is a slot with a set screw inside of it – see Figure 4. This set screw is what stops the armrest from pivoting down beyond the horizontal position (the normal operating position) and from pivoting up beyond the vertical position. The set screw should be extending out of the steel rod it is screwed into (extending towards the back of the armrest) by about 5/8" (this is the normal operating position). If this set screw is screwed all the way into the steel rod, the armrest will not stop in the horizontal position but will continue to pivot downward.



Figure 1



Figure 2



Figure 3



Figure 4