## Assembly and Operation Instructions 355 Series Seat

## 1. Seat Mounting

a. There are multiple holes and slots in the bottom side of the slide rails that can be used for mounting the seat to the equipment – see Figure 1

## 2. Seat Operation

- a. The seat typically comes with the steel arm rest mounting brackets folded down see Figure 2.
- b. For normal operation, the arm rests mounting bracket are to be rotated to the vertical position see Figure 3.
  - i. To rotate the arm rest mounting brackets to the normal operating position:
    - 1. Rotate the front of the bracket up until it is in a vertical position.
    - Once in the vertical position, slide the arm rest mounting bracket down (it will slide down about 1"). The cutouts in the arm rest bracket will keep the bracket from rotating forward while in the normal operating position.
    - 3. The arm rest itself will now pivot between vertical and horizontal (forward).
- c. In the back side of each arm rest there is a slot with a set screw inside of it see Figure 4. This set screw is what stops the arm rest from pivoting down beyond the horizontal position (the normal operating position) and from pivoting up beyond the vertical position. The set screw should be extending out of the steel rod it is screwed into (extending towards the back of the arm rest) by about 1/2" 5/8" (this is the normal operating position). If this set screw is screwed all the way into the steel rod, the arm rest will not stop in the horizontal position, but will continue to pivot downward.
- d. To adjust the seat position front-to-back, move the lever, that is under the right front corner of the seat, outwards. This will release the position catch and the seat can be slid forwards and backwards. Releasing the lever will allow the lever to catch a latching position to stop the seat from sliding forwards or backwards. There is approximately 6" of slide travel available.







